

Date: Tuesday, 5/9/2006 10:12:16 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SHORT STEP INSTALLATION KIT	
Job Number	: 27046		Part Number	: K591113	
Estimate Number	: 10542		Drawing Number	: D350-591 REV F PG17	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/9/2006 S.O. No. : N/A		Drawing Revision	: F	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 5/16/2006	
Previous Run	: 25787		Qty:	4	
Written By	: See COMMENT Below		Um:	Each	
Checked & Approved By	: See ABOVE USER & DART				
Comment	: Est: C 04.11.09 Reformat KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2171	Clamp	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)	
		Clamp	
		Pick:	
		Qty Part Number Description Batch	
		2 D2171 Clamp B23371 ✓	
2.0	D2182B	Neoprene Cushion-.750 bl	
		Comment: Qty.: 0.5833 f(s)/Unit Total : 2.9165 f(s)	
		Neoprene Cushion-.750 bl	
		Pick:	
		Qty Part Number Description Batch	
		7"(2 x 3.5") D2182B Cushion B24870 ✓	
3.0	D2274	Radius Block	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)	
		Radius Block	
		Pick:	
		Qty Part Number Description Batch	
		4 D2274 Radius Block B25769 ✓	
4.0	D23623	Step Support Bracket	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
		Step Support Bracket	
		Pick:	
		Qty Part Number Description Batch	
		1 D2362-3 Support Bracket B25451 ✓	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 5/9/2006 10:12:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP INSTALLATION KIT

Job Number: 27046

Part Number: K591113

Job Number:



Seq. #:	Machine Or Operation:	Description :								
5.0	D2856400	Abrasion Strip								
	<p>Comment: Qty.: 0.6000 f(s)/Unit Total : 3.0000 f(s)</p> <p>Abrasion Strip</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>7.2"</td><td>D2856-400</td><td>Abrasion Strip</td><td><u>B26041</u> ✓</td></tr></tbody></table>	Qty	Part Number	Description	Batch	7.2"	D2856-400	Abrasion Strip	<u>B26041</u> ✓	
Qty	Part Number	Description	Batch							
7.2"	D2856-400	Abrasion Strip	<u>B26041</u> ✓							
6.0	AN337A	Bolt								
	<p>Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)</p> <p>Bolt</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>AN3-37A</td><td>Bolt</td><td><u>M13719</u> ✓</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	AN3-37A	Bolt	<u>M13719</u> ✓	
Qty	Part Number	Description	Batch							
2	AN3-37A	Bolt	<u>M13719</u> ✓							
7.0	AN420A	Bolt								
	<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)</p> <p>Bolt</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4</td><td>AN4-20A</td><td>Bolt</td><td><u>M14855</u> ✓</td></tr></tbody></table>	Qty	Part Number	Description	Batch	4	AN4-20A	Bolt	<u>M14855</u> ✓	
Qty	Part Number	Description	Batch							
4	AN4-20A	Bolt	<u>M14855</u> ✓							
8.0	AN422A	Bolt								
	<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)</p> <p>Bolt</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td><u>M18822</u> ✓</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	AN4-22A	Bolt	<u>M18822</u> ✓	
Qty	Part Number	Description	Batch							
1	AN4-22A	Bolt	<u>M18822</u> ✓							
9.0	AN960JD10	Washer								
	<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)</p> <p>Washer</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4</td><td>AN960JD10</td><td>Washer</td><td><u>M100743</u> ✓ <u>05-06-15</u></td></tr></tbody></table>	Qty	Part Number	Description	Batch	4	AN960JD10	Washer	<u>M100743</u> ✓ <u>05-06-15</u>	
Qty	Part Number	Description	Batch							
4	AN960JD10	Washer	<u>M100743</u> ✓ <u>05-06-15</u>							

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes DQA:  Date: 06/05/24
 NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____